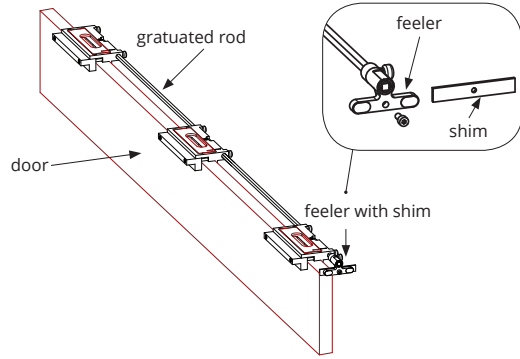
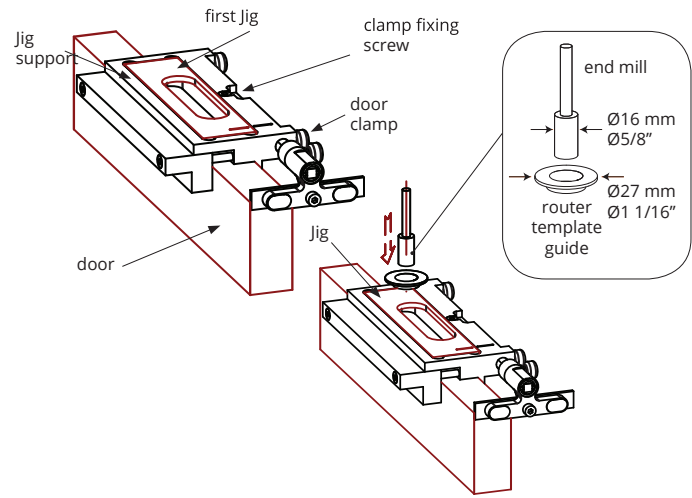


Positioning jig-support onto door.

Cover the feeler with the shim, place the jig-support laying the feeler at the end of the door on the floor side.

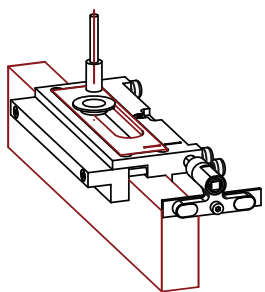


Turn the clamp screws to fix the jig-support to the door, place the first jig into the jig-support casing.



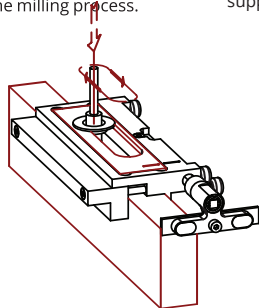
First hinge housing - door side

Set an end mill with cutting edge $\varnothing 16\text{mm} - 5/8$ inches and a router template guide $\varnothing 27\text{mm} - 1\ 1/16$ inches in the manual pantograph basis, then start the milling process.

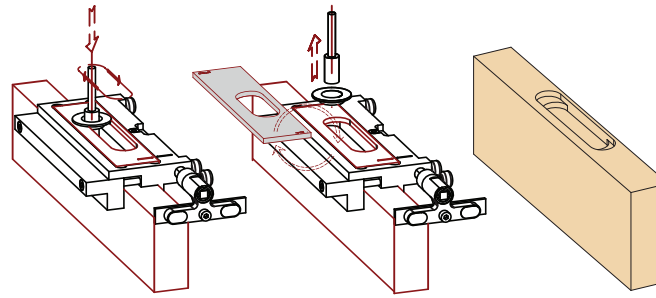


Second hinge housing - door side

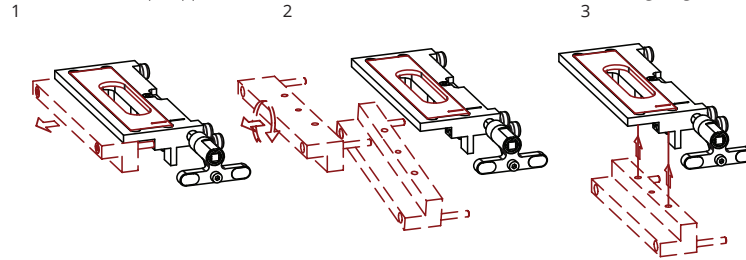
Replace the first jig with the second jig (the one with smaller inner ring). Set an end mill with cutting edge $\varnothing 16\text{mm} - 5/8$ inches and a router template guide $\varnothing 27\text{mm} - 1\ 1/16$ inches in the manual pantograph basis. Start the milling process.



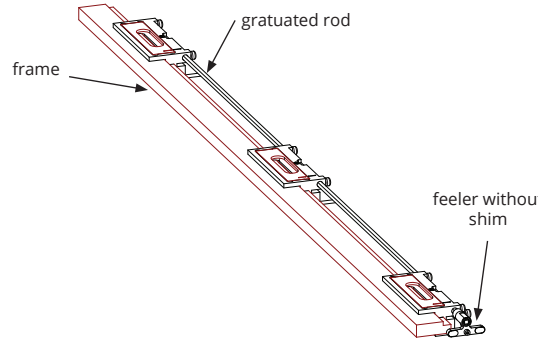
The door aspect after the second housing process is like in the following image:



Remove the clamp support, rotate and insert it into the cases, like in the following diagram:

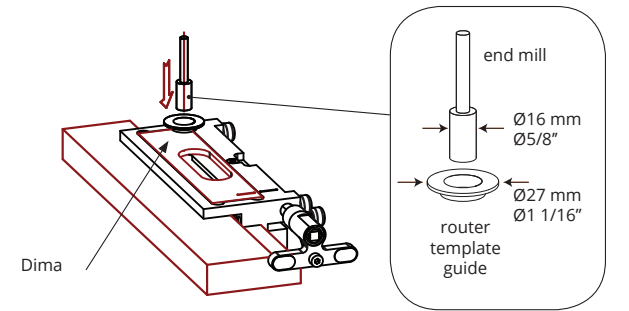
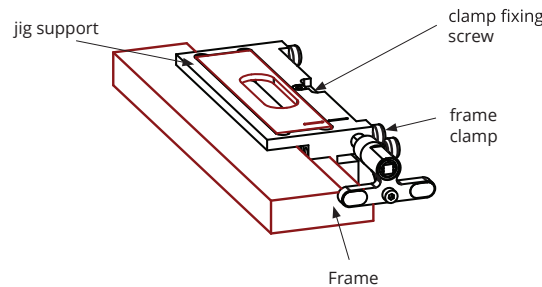


Positioning jig-support onto frame. Place the jig-support laying the feeler without shim at the end of the jamb on the floor side.



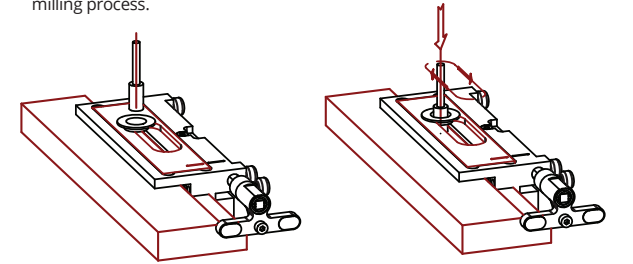
First hinge housing - frame side

Turn the clamp screws to fix the jig-support to the frame, place the first jig into the jig-support casing.



First hinge housing - frame side

Set an end mill with cutting edge $\varnothing 16\text{mm} - 5/8$ inches and a router router template guide $\varnothing 27\text{mm} - 1\ 1/16$ inches in the manual pantograph basis, then Start the milling process.



Second hinge housing - door side

Replace the first Jig with the second jig (the one with smaller inner ring). Set an end mill with cutting edge $\varnothing 16\text{mm} - 5/8$ inches and a router template guide $\varnothing 27\text{mm} - 1\ 1/16$ inches in the manual pantograph basis. Start the milling process. The door aspect after the second housing process is like in the following image:

